

1811/1812

OEKO-TEX®
CONFIDENCE IN TEXTILES
STANDARD 100 

ALLLASER

Class 1

 PAPER	 A=5 mil B=8 mil	 No Blade	 FIRM pressure	 320°F 300-320°F 320°F	 90s 30s 30s	 PEEL: COLD
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CARRIER: Paper

APPLIES ON

-  Cotton
-  Polyester
-  Acrylic & Similar Fabrics

CARE

- Always respect the garment's instructions
- Allow 24 hours after application before washing
- Iron the backside only

WASH

- Max 100°F
- Preferably inside out
- Do NOT bleach
- Do NOT tumble-dry
- Do NOT Dry-clean

STORE

- Up to 1 year
- In a dry room (60-75°F)
- Away from sunlight
- In a plastic bag protected from dust

APPLICATION

1. Print your design on the matte side of 1811 AllLaser A, in reverse (mirror), and use the printer setting for Transparent paper or film. NOTE: It is recommended to use OEM printer inks. For best results, we recommend the use of a white toner laser printer. Printable medias are very sensitive: always handle with care, preferably with gloves.
2. Preheat the lower platen of your heat press by closing it for a few seconds. Place 1811 AllLaser A on the platen, with the printed side facing upwards. Then place 1812 AllLaser B on top of it, with the glue side down. Protect the sheet with 1813 Cover Sheet and press at 320°F-90 seconds – medium pressure.
3. Peel hot while still on the heat press platen. Once peeled, cut the edges of the sheet off to avoid glue lines transferring to the textile.
4. Position and heat press your logo on the garment protected by 1813 Cover Sheet at 300-320°F (250-265°F for polyester)-30 seconds – firm pressure. Peel cold. (NOTE: If you are using 1815 Foil to finish the logo, only press for 10 seconds - medium pressure.)
5. Press your logo again protected by 1813 Cover Sheet at 320°F-30 seconds (250-265°F for 10 seconds with polyester)- firm pressure. Remove when cold. This will set the inks and leave you with a matte finish. (NOTE: If you are using 1815 Foil to finish the logo, instead press with the foil on your logo at 320°F-30 seconds – firm pressure. Remove when cold.)

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NOTE: For best results, we recommend performing a TEST prior to starting standard production